

Thermally Stable

Natural Lipstick

It does **NOT** cause **EXUDATION** at 50 degrees C for 24 hours.



Front



Back

Formulation Sample



All-Natural Smooth Lipstick with **NATURAL SYNERGY WAX SFC**

Formulation No.:>NNLIP008

NATURAL SYNERGY WAX SFC is a special natural wax that solidifies oil well. This lipstick solidified with 10% SFC and has a very smooth texture. All ingredients used in this lipstick are natural (ISO16128 NI: 0.17, NOI: 1.00).After **a 24-hour heat resistance test at 50° C**, it remains stable and does not cause the exudation of oil (sweating). This is an impressive result, considering it does not contain any synthetic wax.

Product Name	INCI Name	wt%	
A	Caprylic/Capric Triglyceride	26.4	
	Polyglyceryl-2 Triisostearate	16.5	
	Pelemol DD	Dimer Dilinoleyl Dimer Dilinoleate	6.6
	Pelemol P-810	Propanediol Dicaprylate/Caprate	6.6
		Squalane	6.6
	Phoenix HSA	Hydroxystearic Acid	3.3
B	NATURAL SYNERGY WAX SFC	Helianthus Annuus (Sunflower) Seed Wax (and) Copernicia Cerifera (Carnauba) Wax	10.0
	C	COLOR GREASE RIO	Euphorbia Cerifera (Candelilla) Wax Extract (and) Squalane (and) Iron Oxides (CI 77491)
Pelemol ISHS		Isostearyl Hydroxystearate	8.0
CANDELILLA RESIN LLC		Euphorbia Cerifera (Candelilla) Wax Extract	4.0

- 1) Mix Phase A (oil), Phase B (wax), and Phase C (pigment) while heating the mixture to 110° C.
- 2) Preheat a metal mold to 40° C.
- 3) Allow 1) to cool to 95° C and pour into the preheated mold.
- 4) Allow it to cool for 15 minutes at room temperature.
- 5) Cool it for 10 minutes at -18° C.
- 6) Remove it from the mold and place it in a container.
- 7) Flaming the surface of the lipstick.