

Thermally Stable Natural Lipstick



It does **NOT** cause **EXUDATION** at 50 degrees C for 24 hours.



Front



Back



All-Natural Smooth Lipstick with **NATURAL SYNERGY WAX SFC**

Formulation No.: NNLIP008

NATURAL SYNERGY WAX SFC is a special natural wax that solidifies oil well. This lipstick solidified with 10% SFC and has a very smooth texture. All ingredients used in this lipstick are natural (ISO16128 NI: 0.17, NOI: 1.00). After a **24-hour heat resistance test at 50° C**, it remains stable and does not cause the exudation of oil (sweating). This is an impressive result, considering it does not contain any synthetic wax.

| | Product Name | INCI Name | wt% |
|---|------------------------------------|--|--------------|
| A | | Caprylic/Capric Triglyceride Polyglyceryl-2 Triisostearate | 26.4 16.5 |
| | Pelemol DD | Dimer Dilinoleyl Dimer Dilinoleate | 6.6 |
| | Pelemol P-810 | Propanediol Dicaprylate/Caprate | 6.6 |
| | | Squalane | 6.6 |
| | Phoenix HSA | Hydroxystearic Acid | 3.3 |
| B | NATURAL SYNERGY WAX SFC | Helianthus Annuus (Sunflower) Seed Wax (and) Copernicia Cerifera (Carnauba) Wax | 10.0 |
| C | COLOR GREASE RIO | Euphorbia Cerifera (Candelilla) Wax Extract (and) Squalane (and) Iron Oxides (CI 77491) | 12.0 |
| | Pelemol ISHS | Isostearyl Hydroxystearate | 8.0 |
| | CANDELILLA RESIN LLC | Euphorbia Cerifera (Candelilla) Wax Extract | 4.0 |

- 1) Mix Phase A (oil), Phase B (wax), and Phase C (pigment) while heating the mixture to 110° C.
- 2) Preheat a metal mold to 40° C.
- 3) Allow 1) to cool to 95° C and pour into the preheated mold.
- 4) Allow it to cool for 15 minutes at room temperature.
- 5) Cool it for 10 minutes at -18° C.
- 6) Remove it from the mold and place it in a container.
- 7) Flaming the surface of the lipstick.